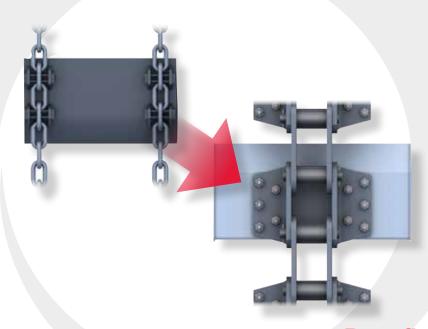
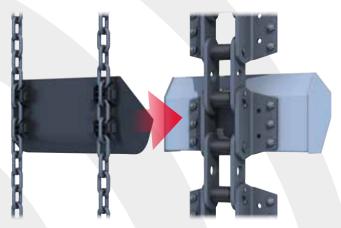


# **Rexnord Conveying Equipment**

# **Modernization of Elevators**

Let Rexnord Conveying Equipment help modernize your plant. Rexnord has been the worlds leading supplier of bucket elevators for many of the toughest industries. Rexnord revolutionized the industry with the introduction of elevators using central chains.





The central chain was developed and designed to replace anchor/round link elevator chain. The central chain can reach higher speeds (up to 2.2 Meters/second), reach higher center distances (73 meters or more), and carry more capacity.

The Rexnord ER series chain is a high quality fabricated steel bushed chain. Rexnord chains offer higher fatigue resistance and longer wear life thru sophisticated heat treatment and large bearing surfaces which reduce wearing pressures. A key feature of these chains is to have a predictable and measurable wear life, which is critical to maintenance, production, and planning.





- Predictable wear life
- · Advanced heat treatment
- More contact area for increased wear resistance
- More bearing area to carry the load
- Due to symmetrical geometry the Rexnord chain is more stable
- Thousands of chains installed throughout the world

- Accurate elongation measurements
- Reduces inventory by using less parts in the elevator
- Traction wheels used versus sprockets will provide longer chain and traction wheel life.
- · Ease of Maintenance





Rexnord can help retrofit your existing chain and belt elevators, pan conveyors, apron feeders, and drag conveyors into a reliable piece of equipment. Rexnord has the staff to support your plant with local account executives, customer service professionals, product specialists, applications engineers, and field service engineers.

# **Modernization of Elevators**

# Disadvantages of round link chain

- Chain can separate unexpectedly and cause damage to buckets, chains, casings, and internal components. It also can be extremely dangerous to pull the chain out of the boot for workers.
- Disproportionate wear occurs with round link chain.
- Double the amount of chain and sprockets to purchase and to have in stock.
- Unpredictable life.
- No method of chain measurement for planning maintenance.
- Difficult to synchronize the two sprockets at the headshaft.
- Round link chain has a very small surface contact area.
- More wear to all of the joints
- Round link chains have a very thin layer of heat treatment

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