Preventive Maintenance Check List

1. The buckets should be checked periodically for loose bolts and build-up or excessive wear of inner faces of the bush hole sidebar. All damaged buckets should either be repaired or replaced to prevent accelerated wear.

2. Chain inspection.
   - Check inside block links for uneven wear from traction wheel (or sprocket).
   - Check all sidebars and bushings (O.D.s) for uneven or deep wear patterns.
   - Visually inspect clearance between each set of inner and outer sidebars. Excessive clearance suggests pin fracture. Impact pin and replace if fractured. If more than two fractured pins are found, replace the entire chain at earliest convenience.

3. Traction wheels and sprockets.
   - Check for unusual or excessive wear such as hooking of the sprocket teeth, resulting in damage to the chain and buckets.
   - Check alignment and excessive tooth wear. Sprockets should be inspected for alignment and excessive tooth wear.
   - Inspect for wear on chain and buckets. Visually inspect clearance between each set of inner and outer sidebars. Excessive clearance indicates pin fracture. Impact pin and replace if fractured. If more than two fractured pins are found, replace the entire chain at earliest convenience.

4. Attachments.
   - Visually inspect the bend line of all attachments. Replace any pins with cracks.

5. Segmental traction wheels and sprockets.
   - Check for loose or missing segmental sidebars.
   - Check for evidence of unusual or excessive wear and replace sets of segments as required.

   - Check for evidence of unusual or excessive wear and replace sets of segments as required.
   - Check for evidence of unusual or excessive wear and replace sets of segments as required.

7. Bushing O.D. should be inspected for signs of rapid wear due to accelerated wear.

8. Step 1.
   - Determine wear of each segmental rim bolt. Check torque values. If wear exceeds 0.050", replace the entire chain at earliest convenience.

   - Visually inspect clearance between each set of inner and outer sidebars. Excessive clearance indicates pin fracture. Impact pin and replace if fractured. If more than two fractured pins are found, replace the entire chain at earliest convenience.

10. Segmental traction wheels and sprockets.
    - Check for loose or missing segmental sidebars.
    - Check for evidence of unusual or excessive wear and replace sets of segments as required.
    - Check for evidence of unusual or excessive wear and replace sets of segments as required.

    - Check for loose or missing bucket bolts (not replace as required).
    - Check for unusual wear patterns or damaged buckets.

12. CORRECT ALL DEFICIENCIES BEFORE CONTINUING OPERATION

High Performance and Hi-Load Elevators Maintenance Checklist

**Installation Type**

**High Performance**

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